

# Jurnal Sains Materi Indonesia

Akreditasi LIPI No.: 395/D/2012

Tanggal 24 April 2012 ISSN: 1411-1098

# PHOTOCATALITIC ACTIVITY OF Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>5</sub>/TiO<sub>5</sub> COMPOSITE BY MECHANOCHEMICAL PREPARATION

# Didin S. Winatapura, Sari H. Dewi, Siti Wardiyati and Adel Fisli

Center for Science and Technology of Advanced Materials-BATAN Kawasan Puspiptek, Serpong, Tangerang 15314, Indonesia e-mail: didinsw@batan.go.id

Received: 20 October 2014 Revised: 3 December 2014 Accepted: 16 December 2014

## **ABSTRACT**

PHOTOCATALITIC ACTIVITY OF Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>3</sub> MECHANOCHEMICAL PREPARATION. A simple mechanochemical activation was used to prepare Fe<sub>3</sub>O<sub>4</sub>/ SiO<sub>2</sub>/TiO<sub>3</sub> composite. Fe<sub>3</sub>O<sub>4</sub>, and SiO<sub>3</sub> nanoparticles powder were prepared by co-precipitation method respectively, while TiO, was synthesized by sol-gel method. All of the samples were mixed into vial and milled by wet milling process. The all prepared sampel were characterized by various equipments i.e. X-ray diffractometry (XRD), transmission electron microscope (TEM) and vibrating sample magnetometer (VSM), Fourier transform infrared (FTIR) and UV-Vis Spectrometer. The result shows that Fe<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub>/TiO<sub>3</sub> composite consisted of anatase TiO, and Fe<sub>2</sub>O<sub>4</sub> phases. The superparamagnetic behavior of Fe<sub>3</sub>O<sub>4</sub> nanoparticle, Fe<sub>3</sub>O<sub>4</sub>/ SiO<sub>2</sub>, and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composites exhibit the saturation magnetic (M<sub>2</sub>) of 89.43. and 13emu/g, respectively. The particle size of Fe<sub>2</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite was distributed in spherical shape and about 100 nm in diameter. Photocatalytic test showed that Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite can elimininate the methylene blue (MB) dye solution higher than that pure TiO, commercial product (TiO, catalyst. The Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO, composites can be easily taken back from treated water by using magnetic bar.

Keywords: Mechanochemical, Fe<sub>2</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite, methylene blue dye, photocatalytic

#### **ABSTRAK**

## AKTIFITAS FOTOKATALITIK KOMPOSIT Fe,O,/SiO,/TiO, DENGAN PREPARASI

MECHANOCHEMICAL. Aktivasi mechanochemical sederhana digunakan untuk preparasi komposit Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub>. Serbuk nanopartikel Fe<sub>3</sub>O<sub>4</sub> dan SiO<sub>5</sub> masing-masing dibuat dengan metode kopresipitasi, sementara TiO, dibuat dengan metode sol-gel. Semua sampel dicampur bersamaan di dalam vial baja tahan karat dan dihaluskan dengan proses wet milling. Sampel yang telah dibuat dikarakterisasi dengan berbagai peralatan yaitu difraksi sinar-X (XRD), mikroskop elektron transmisi (TEM), Vibrating Sample Magnetometer (VSM), Fourier Transform Infrared (FTIR) dan UV-Vis Spektrofotometer. Hasil penelitian menunjukkan bahwa Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> komposit terdiri dari fasa TiO, anatase dan fasa Fe<sub>3</sub>O<sub>4</sub>. Perilaku superparamagnetic dari nanopartikel Fe<sub>3</sub>O<sub>4</sub>, komposit Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub>, dan Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> menghasilkan saturasi magnet (Ms) berturut-turut adalah 89, 43 dan 13 emu/g. Ukuran partikel Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> komposit terdistribusi berbentuk speris dan berukuran diameter sekitar 100 nm. Uji fotokatalitik menunjukkan bahwa komposit Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> dapat menghancurkan larutan pewarna metilen biru (MB) lebih tinggi dari pada dengan katalis TiO, murni (TiO<sub>2</sub>M) dari produk komersial dan komposit Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> dapat dengan mudah diambil kembali dari air yang diolah menggunakan magnet eksternal.

Keywords: Mechanochemical, Komposit Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub>, Zat warna metilen biru, Fotokatalitik

## **INTRODUCTION**

range of chemicals such as pharmaceutical, methyl

Titania can catalyze the decomposition of a wide orange (MO), and methylene blue (MB) dyes [1-3]. The properties of titania are well known for the high productivity of hydroxyl free radicals, and good stability [4,5]. However, the use of catalysts with the addition of chemicals substances to form coagulation is less effective, and it requires a mechanical filtration process. One approach is to introduce the superparamagnetic properties and recover the catalyst using a magnetic field.

Many efforts have been made in the development of the design and preparation of magnetic core-shell microspheres. Alvarez et. al. [3] reported the fabrication of Fe<sub>2</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> by ultrasonic-assisted sol-gel method, and Z. Wang et. al. [6] prepared Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>5</sub>-TiO, composite trough chemical method heir resultant samples exhibit good photodegradation ability and can be easily recycled by applying an external magnetic field.

In this work the preparation procedure of Fe<sub>3</sub>O<sub>4</sub>/ SiO<sub>2</sub>/TiO<sub>2</sub> composite was carried out using mechanochemical activation by wet milling method. Mechanochemical treatment is a simple method and can affect significantly to the photo-activity of titanium dioxide [7]. Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composites were characterized by some equipment: X-ray diffractometer (XRD), transmission electron microscope (TEM), vibrating sample magnetometer (VSM), fourier transform infra-red (FTIR) and UV-Vis spectrometer. Finally, the effectiveness of the photo-catalysts assisted by Fe<sub>3</sub>O<sub>4</sub>/ SiO<sub>2</sub>/TiO<sub>2</sub> composite and pure TiO<sub>2M</sub> nanoparticles to eliminate the organic compounds of MB dye is reported.

## **EXPERIMENTAL METHOD**

All the chemical reagents were analytical grade from Merck Company, and used without further purification.

# Synthesis of Fe<sub>3</sub>O<sub>4</sub> Nanoparticles

Fe<sub>3</sub>O<sub>4</sub> nanoparticles were prepared by the coprecipitation method according to previous research [8] with minor modification. Briefly, a solution of FeCl<sub>2</sub>.4H<sub>2</sub>O and FeCl<sub>2</sub>.6H<sub>2</sub>O with 1: 2 molar ratio dissolved in 10 ml of HCl and then in 150ml of water. The precipitate agent of NaOH and TMOH (with 5: 2 molar ratio) solution dissolved in 350ml of water. The resulting of the precipitate agent was added drop wise into the iron solution at 70°C under vigorous magnetic stirring until pH 12. The black precipitates were collected by magnetic bar and washed with water and absolute ethanol until pH 7. The precursor was dried at 70°C for 16 h.

# Synthesis of SiO, Nanoparticles

The silicon oxide (SiO<sub>2</sub>) was prepared by precipitation method from sodium silicate (Na,SO3) follows Musić et. al. [9].

# Synthesis of TiO, Nanoparticles

The preparation of TiO, nanoparticles was carried out according to a previous report [10] with modification. For TiO, preparation, TiCl, was added drop wise to deioniosed water under vigorous stirring in an ice water bath. The mixture was refluxed under vigorous stirring at 70°C for 7h as titania sol was prepared. The sol-gel derived precipitates are amorphous, and it requires a heat treatment to induce crystallization.

# Synthesis of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> Composite

The preparation of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>5</sub>/TiO<sub>5</sub> composite was conducted through mechanochemical by wet milling method (CertiPrep 8000M). Firstly, Fe<sub>3</sub>O<sub>4</sub> and SiO<sub>2</sub> powder were mixed with a weight ratio of 1: 1. Then, the dry Fe<sub>2</sub>O<sub>4</sub>/SiO<sub>2</sub> was mixed with un-calcined TiO<sub>2</sub> powder of a weight ratio = 1: 1, and then dried, followed by calcinations at 500°C for 2 h. Each process of the wet milling was carried out in a Tungsten Carbide vial (Spex. 804) in ethanol medium, for 9 h respectively. The weight ratio of precursor and agate balls were arranged with a weight ratio of 1:5.

#### Characterization

The synthesized samples were characterized by equipment of X-rays diffractometer (Pan-Analytical, Empyrean), TEM-JEOL, JEM 1400, VSM - Oxford 1.2T, FTIR – Tensor 27 Brucker, and UV-Vis spectrometer – Perkin Elmer, λ-25. An amount of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite was dispersed into the MB dye solution of 30 ppm, then stirred at room temperature under irradiation and non-irradiation of UV. To fit the experiment data, the photocatalytic is shown in the apparent pseudo firstorder kinetic equation as follows:

$$-\ln \left[ \frac{C_t}{C_0} \right] = K_{app \times} t \quad \dots \tag{1}$$

Where:

 $K_{app}$  = Apparent rate constant, t = Exposure time,

 $C_{\circ}$  = Represent initial concentration

 $C_{\cdot}^{\circ}$  = Concentration at particular time

#### **RESULT AND DISCUSSION**

The XRD patterns of Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>, and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composites are shown in Figure 1. The result show that the prepared Fe<sub>2</sub>O<sub>4</sub> is similar to the magnetite phase in the JCPDS card no. 19-0629 as shown in Figure 1a. Figure 1b shows XRD pattern of Fe<sub>2</sub>O<sub>4</sub>/SiO<sub>2</sub> composite. The XRD pattern of synthesized titanium dioxide (TiO<sub>2</sub>) after calcinations at 500°C for 2h is shown in Figure 1c. It indicates that titanium dioxide has an anatase structure, where the peaks at 25.3, 37.8, 48.0,

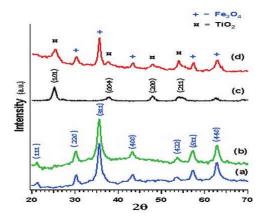


Figure 1. XRD pattern of (a). Fe<sub>3</sub>O<sub>4</sub>, (b) Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>, (c). synthesized TiO<sub>2</sub> after calcinations at 500°C, and (d). Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite through mechano chemical.

and 53.9° with *Miller* index: (101), (004), (200) and (211) respectively, are anatase structure of  $TiO_2$  phase (JCPDS: No. 21-1272). The diffraction peak of  $Fe_3O_4/SiO_2/TiO_2$  composite is shown in Figure 1d. The Diffraction peak in this pattern can be classified into two groups. The peaks that marked with "+" can be indexed as the  $Fe_3O_4$  phase, while the other peaks that marked with " $\mathbf{a}$ " can be indexed as  $TiO_2$  phase.

The morphology and size of the synthesized products were characterized by TEM. Figure 2a displays a TEM image of the Fe<sub>3</sub>O<sub>4</sub>nanoparticles. It is shown that

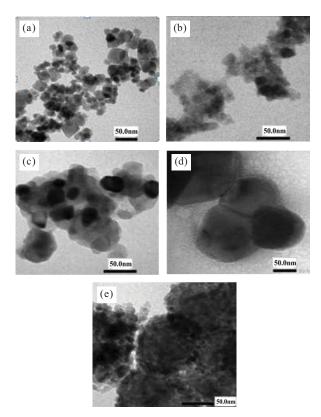
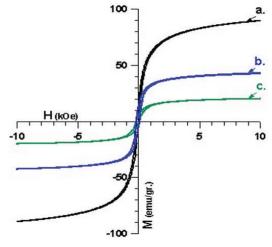


Figure 2. TEM images of (a) Fe<sub>3</sub>O<sub>4</sub>, (b) Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>, (c). as-prepared TiO<sub>2</sub> after calcinations at 500°C, (d). pure TiO<sub>2</sub>M, and (e), Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composites.

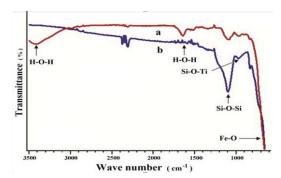
the use of TMOH organic base produce spherical particle about 10 nm in diameter with a low level agglomeration. Figure 2b shows a TEM image of the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub> composite. It is an evidence that Fe<sub>3</sub>O<sub>4</sub> nanoparticles has been coated by SiO<sub>2</sub> layer. Figure 2c show TEM image of synthesized TiO<sub>2</sub> produced by solgel method after calcination at 500°C for 2 h, and Figure 2d is pure TiO<sub>2M</sub>. The particle size of the synthesized TiO<sub>2</sub> nanoparticles is less than 20nm, while pure TiO<sub>2M</sub> was observed about 100nm in diameter. Figure 2e is a TEM image of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite prepared by mechanochemical. It is seen that Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite has the diameters greater than 200nm.

The magnetization behavior of Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>, and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite is shown in Figure 3. Figure 3a shows the magnetic saturation of Fe<sub>2</sub>O<sub>4</sub> nanoparticles. The observed value of magnetic saturation (M<sub>2</sub>) of Fe<sub>3</sub>O<sub>4</sub> nanoparticles was found to be 89emu/g, which is greater than in the previous experiment [8]. It is suggested that TMOH organic base contribute to the improvement of magnetic properties. The M<sub>e</sub> value than derease to 43emu/gr, and finally to 20emu/g, after being coated with SiO, and TiO, layers, respectively. The decrease of M<sub>s</sub> value after coating processes is due to the presence of non-magnetic coating layers of SiO<sub>2</sub> and TiO<sub>3</sub>. However, the magnetism of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite is still high enough to be magnetically separated by applying amagnetic field, which can facilitate the separation of photocatalysts from treated solutions. The functional group in Fe<sub>2</sub>O<sub>2</sub>/SiO<sub>2</sub>/ TiO<sub>2</sub> composite formed during milling process is shown in Figure 4.



*Figure 3.* Magnetization behavior of a).  $Fe_3O_4$ , b).  $Fe_3O_4/SiO_2$ , and c).  $Fe_3O_4/SiO_2/TiO_2$  composite.

FTIR spectrum of Fe<sub>3</sub>O<sub>4</sub>, and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> are shown in Figure 4. The peak at 1,620 and 3,420 cm<sup>-1</sup> can be assigned to the H-O-H stretching modes and bending vibration of adsorbed water, respectively. The peak at 570 cm<sup>-1</sup> is related to the Fe-O-Fe bending vibration [11], while the peak around 964 cm<sup>-1</sup> is assigned to Si-O-Si symmetric stretching mode. In spectrum of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/



**Figure 4.** FTIR Spectrum of (a). Fe $_3O_4$  nanoparticle, and (b). Fe $_4O_4$ /SiO $_7$ TiO $_7$  composite.

 ${\rm TiO_2}$  as seen in curve b, the broad high intensity band at 1,100 cm<sup>-1</sup> is associated with the motion of oxygen in Si-O-Si anti-symmetric stretch, due to the asymmetric stretching bonds of Si-O-Si in  ${\rm SiO_2}$  [9], while the absorption peak around 940 cm<sup>-1</sup> is related to the vibration of Si-O-Ti [1]. The peak at 940 cm<sup>-1</sup> proves that the bonds of  $\equiv$ Si-O-Ti $\equiv$  has been formed as a result of the incorporation between  ${\rm Fe_3O_4}@{\rm SiO_2}$  with  ${\rm TiO_2}$  through wet milling method.

Figure 5 shows the photo-catalytic activity of various samples in 30 ppm of MB dye solution for contact time 3 hours. As shown in curve (Figure 5a), the decolorization ratio of MB dye in non-catalyst (blank) under UV irradiation was less than 3% after 3 hours irradiation due to the photodecomposition through photolysis process.

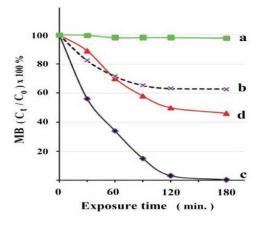


Figure 5. The elimination of MB dye solution of 30 ppm in concentration at pH 7 (a). In absence (blank), and the presence of (b).  $Fe_3O_4/SiO_2/TiO_2$  composite (dark), (c).  $Fe_3O_4/SiO_2/TiO_2$  composite (UV), and (d). pure  $TiO_3M$  (UV).

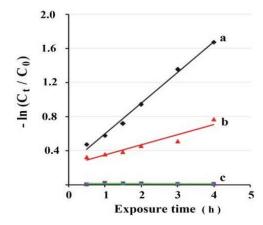
In the mean time,  $Fe_3O_4/SiO_2/TiO_2$  composites can remain MB dye of 37% without UV irradiation (dark), as shown in Figure 5b. This result indicates that  $Fe_3O_4/SiO_2/TiO_2$  composites can eliminate the MB dye through adsorption process. The adsorption properties of  $Fe_3O_4/SiO_2/TiO_2$  composite comes from silanol group (-OH) of  $SiO_3$  layer [12].

Furthermore, the elimination of MB dye by Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> under UV irradiation increased

dramatically. The MB dye can be eliminated close to 100% for 3 hours contact time (Figure 5c). It means that in Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite exhibited the photocatalytic activity is 63% under UV-light, and 37% due to adsorption process. Photocatalytic activity of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composites in this experiments is better when compared to the photocatalytic activity of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-TiO<sub>2</sub> composites synthesized with co-precipitation method which have been reported earlier [13]. Otherwise, pure TiO<sub>2M</sub> only able to remain MB dye of 56% (Figure 5d). Thus, the photo-catalytic activity of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composites is higher of 9% than that of pure TiO<sub>2M</sub>. In fact, the amount of active fraction of pure TiO<sub>2</sub> in Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> and TiO<sub>2M</sub> is the same.

Photocatalytic properties come from the anatase  ${\rm TiO_2}$  located on the out surface of  ${\rm Fe_3O_4/SiO_2/TiO_2}$  composite, and it can utilize the light effectively. This is suggested that the role of  ${\rm SiO_2}$  middle layer and the particle size of the  ${\rm TiO_2}$  catalyst in  ${\rm Fe_3O_4/SiO_2/TiO_2}$  composite play an important rule to eliminate the organic pollutant, so that eliminated MB dye in solution increased.

Figure 6 shows the apparent pseudo first-order kinetic of eliminated MB dye by  $Fe_3O_4/SiO_2/TiO_2$ , and  $TiO_2$  which calculated from equation (1). From the linier plot in the Figure 6, the slopes yield the apparent rate constant ( $K_{app}$ ), and correlation coefficient ( $R^2$ ) values for  $TiO_2$  nanopaticles and  $Fe_3O_4/SiO_2/TiO_2$  composite as mentioned in Table 1. Based on the Table 1, it is clear that  $K_{app}$  and  $R^2$  of  $Fe_3O_4/SiO_2/TiO_2$  composite are greater



*Figure 6.* The Kinetic curves of MB dye disappearance for (a). Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> composite, (b). pure TiO<sub>2</sub>M and (c). blank (non-catalysts), under illumination of UV.

**Table 1.** The Parameters of apparent pseudo first-order kinetic of photo-degraded MB dye by (blank), pure  $TiO_2M$ , and  $Fe_3O_4/SiO_2/TiO_2$  composite

Catalyst	Apparent rate Constant, k <sub>app</sub> (hour <sup>-1</sup> )	Correlation coefficient (R <sup>2</sup> )
Blank (Non-catalyst)	0.012	0.122
Pure TiO <sub>2M</sub>	0.464	0.866
Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /TiO <sub>2</sub>	0.956	0.992
composite		

than those of pure  ${\rm TiO}_{2M}$ . This indicates that the reaction rate and the degree of linearity of  ${\rm Fe}_3{\rm O}_4/{\rm SiO}_2/{\rm TiO}_2$  composite (plot a) for the linear plots of  $-{\rm ln}$  (C<sub>1</sub>/C<sub>0</sub>) against irradiation time were observed higher than those of pure  ${\rm TiO}_{2M}$  (plot b).

## **CONCLUSION**

 ${\rm Fe_3O_4/SiO_2/TiO_2}$  composite has been synthesized through a mechanochemical method using wet milling process. The  ${\rm Fe_3O_4/SiO_2/TiO_2}$  composite possesses both of ferromagnetic and photocatalytic properties. TEM observation revealed that the particle size of asprepared  ${\rm TiO_2}$  is 20nm which is smaller than that pure  ${\rm TiO_{2M}}$  commercial product (100nm). Thus, the photocatalytic property of  ${\rm Fe_3O_4/SiO_2/TiO_2}$  is higher than that pure  ${\rm TiO_{2M}}$  commercial product for elimination of methyl blue in water. In addition,  ${\rm Fe_3O_4/SiO_2/TiO_2}$  composite is more simple because of easily recovered from water using external magnetic.

## **ACKNOWLEDGEMENT**

This research was supported by "Research and Development of Smart magnetic and Magnetic Oxide Programme for DIPA Grants 2015" at Centre for Science and Technology of Advanced Materials National Nuclear Energy Agency, Republic of Indonesia.

#### REFERENCES

- [1]. R. Wang, X. Wang, X. Xi, R. Hu, and G. Jiang, "Preparation and Photocatalytic Activity of Magnetic Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/TiO<sub>2</sub> Composites.", *Advances in Materials Science and Engineering*, Vol. 2012, pp. 1-8, Dec. 2011.
- [2]. C. Xue, Q. Zhang, J. Li, X. Chou, W. Zhang, H. Ye, Z. Cui, and P. J. Dobson, "High Photocatalytic Activity of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-TiO<sub>2</sub> Functional Particles with Core-Shell Structure.", *Journal of Nanomaterials*, Vol. 2013, pp. 1-8, Nov. 2013.
- [3]. P. M. Álvarez, J. Jaramillo, F. López-Pi<sup>n</sup>ero, and P. K. Plucinski, "Preparation and Characterization of Magnetic TiO<sub>2</sub> Nanoparticles and their Utilization or the Degradation of Emerging Pollutants in Water.", Applied Catalysis B: Environmental, Vol. 100, pp. 338-345, Aug. 2010.
- [4]. K. M. Joshi, and V. S. Shrivastava, "Degradation of Alizarine Red-S (A Textiles Dye) by

- Photocatalysis using ZnO and TiO<sub>2</sub> as Photo catalyst.", *International Journal of Environmental Sciences*, Vol. 2, pp. 8-21, Sep. 2011.
- [5]. S. C. Pang, S. Y. Kho, and S. F. Chin, "Fabrication of Magnetite/Silica/Titania Core-Shell Nanoparticles.", *Journal of Nanomaterials*, Vol. 2012, pp. 1-6, Nov. 2012.
- [6]. Z. Wang, L. Shen, and S. Zhu, "Synthesis of Core-Shell Fe3O4@SiO2@TiO2 Composite and their Application as Recyclable Photo-catalysts.", *International Journal of Photoenergy*, Vol. 2012, pp. 1-6, March 2012.
- [7]. A.A. Cristobal, C.P. Ramos, P.G. Bercoff, S. Conconid, E.F. Agliettid, P.M. Bottaa, and J. M. P. Lopez, "Structural and magnetic properties of a mechanochemically activated Ti-Fe<sub>2</sub>O solid mixture.", *Materials Research Bulletin*, Vol. 45, pp. 1984-1989, Aug. 2010.
- [8]. D. S. Winatapura, S. H. Dewi and Ridwan, "Synthesis and Characterization of Fe<sub>3</sub>O<sub>4</sub>@ZnO through precipitation Method.", Journal of Waste Management Technology, Vol. 17, pp. 71-77, July 2014.
- [9]. S. Musić, N. Filipović-Vinceković, and L. Sekovanić, "Precipitation of Amorphous SiO<sub>2</sub> Particles and their Properties.", *Brazilian Journal of Chemical Engineering*, Vol. 28, pp. 89-94, March 2011.
- [10]. S. J. Darzi, A. R. Mahjoub, A. R. Nilchi, and S. R. Garmarodi, "Heat Treatment Effects on Non-thermal Sol-gel Rived Mesoporous TiO<sub>2</sub>/SiO<sub>2</sub>.", *Iranian Journal of Materials Science & Engineering*, Vol. 8, pp. 20-26, Nov. 2011.
- [11]. F. Ahangaran, A. Hassanzadeh, and S. Nouri, "Surface Modification of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>Microsphere by Silane Coupling Agent.", *International Nano Letters*, Vol. 3, pp. 1-5, March 2013.
- [12]. J.P. Cheng, R. Ma, M. Li, J.S. Wu, F. Liu, and X.B. Zhang, "Anatase nanocrystals coating on silicacoated magnetite: Role of polyacrylic acid treatment and its photocatalytic properties.", *Chemical Engineering Journal*, Vol. 210, pp. 80–86, Aug. 2012.
- [13]. D. S. Winatapura, and S. Yusuf, "Synthesize of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-TiO<sub>2</sub> Composites and Its Application to Degrade Methylene Blue (MB) Dye Waste.", *Indonesia Journal of Materials Science*, 15, pp. 147-152, April 2014.