

COMPARISON OF MEASURED AND CALCULATED CONTROL ROD WORTH OF THE RSG-GAS WORKING CORE CONFIGURATION

PERBANDINGAN HASIL PERHITUNGAN DAN PENGUKURAN NILAI REAKTIVITAS BATANG KENDALI KONFIGURASI TERAS BARU RSG-GAS

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ABSTRACT

COMPARISON OF MEASURED AND CALCULATED CONTROL ROD WORTH OF THE RSG-GAS WORKING CORE CONFIGURATION. The reactivity worth of the RSG-GAS core control rod is a very important reactor parameter and is closely related to operational safety. The reactivity worth of the RSG-GAS core control rod must be determined during the beginning of cycle (BOC) of the new core configuration. Measurement of control rod reactivity by various methods has been carried out in the RSG-GAS core. The measurement used today is paired one by one compensation. The reactivity worth of each control rod has been proven by calculations using the Batan-3DIFF diffusion codes and the results are very satisfying. The results of measuring the reactivity of control rods have never been compared with the results of calculations using the Monte Carlo method. In this work, the total reactivity worth of the control rods of the G.A Siwabessy Multipurpose Reactor (RSG-GAS) core measurement results will be verified with the calculation results for the new core configuration. The calculations were carried out by diffusion and Monte Carlo methods using computer codes Batan-3DIFF and MCNP5. The total reactivity values of the control rods were obtained 17.54 \$, 17.03 \$ and 17.87 \$ by measurement, MCNP5 and Batan-3DIFF calculations, respectively. The relative difference between the measurement value and the calculated control rod reactivity value is approximately 3.0%, which indicates a good fit between the measurement and calculation methods.

Keywords: MCNP5, RSG-GAS reactor, Control rod, Batan-3DIFF

ABSTRAK

PERBANDINGAN HASIL PERHITUNGAN DAN EKSPERIMEN NILAI REAKTIVITAS BATANG KENDALI KONFIGURASI TERAS BARU RSG-GAS. Nilai reaktivitas batang kendali teras RSG-GAS adalah suatu parameter reaktor yang sangat penting dan berhubungan erat dengan keselamatan operasi. Nilai reaktivitas batang kendali teras RSG-GAS harus ditentukan saat pembentukan awal konfigurasi teras baru (BOC). Pengukuran reaktivitas batang kendali dengan berbagai macam metode telah dilakukan di teras RSG-GAS. Pengukuran yang digunakan saat ini adalah dengan kompensasi berpasangan satu satu. Nilai reaktivitas setiap batang kendali ini sudah dibuktikan dengan perhitungan menggunakan program difusi Batan-3DIFF dan hasilnya sangat memuaskan. Hasil pengukuran reaktivitas batang kendali belum pernah dibandingkan dengan hasil perhitungan dengan metode Monte Carlo. Dalam penelitian ini, nilai total reaktivitas batang kendali teras Reaktor Serba Guna G.A Siwabessy (RSG-GAS) hasil pengukuran akan diverifikasi dengan hasil perhitungan untuk konfigurasi teras baru. Perhitungan dilakukan dengan metode difusi dan Monte Carlo menggunakan program komputer Batan-3DIFF dan MCNP5. Nilai total reaktivitas batang kendali diperoleh 17,54 \$, 17,03 \$ dan 17,87\$ masing-masing dengan pengukuran, perhitungan MCNP5 dan Batan-3DIFF. Perbedaan relatif antara nilai pengukuran dan perhitungan nilai reaktivitas batang kendali adalah sekitar 3,0 %, yang menunjukkan kesesuaian yang baik antara metode pengukuran dan perhitungan.

Kata kunci: MCNP5, reaktor RSG-GAS, Batang kendali, Batan-3DIFF

INTRODUCTION

Control rod reactivity worth is crucial for the RSG-GAS nuclear reactor after 30 years of operation. One of the main purposes of control rods is to shut down the reactor in case of an emergency. Control rods are also used for providing positive reactivity into the core during RSG-GAS startup in the case of xenon peaking at the post-shutdown condition [1,2]. Thus, determining the negative reactivity of the total control rod becomes important. The control rod in the RSG-GAS reactor core was designed to cover the excess reactivity. This is why a control absorber is placed in the center part of the core which has a high neutron flux. Control rod worth can also be measured experimentally, for instance, using the inserted compensation method. This research focuses on the estimation of the control rod worth for the working core of the RSG-GAS reactor. However, control rod worth calculation using a Monte Carlo method has not been conducted. In this paper, the deterministic and Monte Carlo calculation results for control rod reactivity of the RSG-GAS working core is presented and compared with the measurement data. The purpose of this research is to obtain the integral and differential reactivity of the RSG-GAS control rod of the working core. This result is used as a verification and validation data and also for periodic safety review (PSR). The MCNP5 code [3,4] was used in the entire calculations. In this research, the nuclear data libraries ENDFVII.1 [5] is used in code. The Monte Carlo method has been selected since it is the most accurate method for the integral and differential control rod reactivity calculations. The working core was chosen due to, the completeness of the experimental data and geometry, dimension, and composition of the core details. Many researchers have calculated the control rod reactivity worth using computer code [6-9]. However, in this work, the Monte Carlo and diffusion methods are implemented to look at the impact of neutron cross-section data grouping in the simulation. In the early application of Monte Carlo code for criticality calculations, the group approximation with many energy groups was commonly used since the computer memory and computational capacity were then limited. With the rapid development of computer technology, the limitation can be relaxed significantly. The most advanced Monte Carlo codes, such as MCNP5 that was used in the present work, use the continuous energy cross-section data which removes the approximation applied in the neutron energy variable. On top of that, to save computational time, the code has been vectorized by taking advantage of the parallel processing technology presently available. The measurement data will be compared to the calculation result using the deterministic method (Batan-3DIFF). BATAN's standard neutron diffusion code, Batan-3DIFF [10] code, has been developed for neutronic design and safety analysis review, especially the design and analysis of research reactors. Those codes solve the three-dimensional multigroup neutron diffusion problems.

METHODOLOGY

The core configuration as shown in Figure 1 consists of 40 fuels and 8 control rods. Figure 2 shows a fuel in 2 dimensions and Figure 3 shows the control element. For performing reactivity control rod calculation of the RSG-GAS, there are 2 steps used for reactor simulation. The first step is the cell calculation that simulates fuel assemblies in the reactor core with WIMSD-5B code. In this step, the WIMSD-5B code is used to calculate the macroscopic cross-section of the core material, especially the silicide fuel assembly, the beryllium block reflector, the beryllium element reflector, and the coolant, then create a library for silicide fuels. Furthermore, in the second step, the core calculation is carried out by adding the RSG-GAS core geometry data for the calculation of the neutronic parameters. The goal is to obtain the macroscopic constant needed for core calculations. The WIMSD (Winfrith Improved Multi-group Scheme) program package is a cell calculation [11]. This program package was developed initially by AEE Winfrith. Cell units that can be handled by WIMSD consist of 3 or 4 regions [12], namely fuel (1), can or cladding (2), coolant (3), and moderator (4) which are represented in a slab. Figure 4 illustrates the fuel cell model.

JF 02	JF 15	JF 51+85	JF 14	RS 1	RS 2	RS 3	RS 4	RS 5	JF 01	1
JF 05	JF 52+84	JF 17	JF 37+73	JF 32	JF 34	JF 36	JF 37	JF 11	JF 56+74	2
JF 60+83	JF 04	JF 19	JF 40	FE RI 574	FE RI 560	FE RI 551	FE RI 573	JF 06	JF 03	3
JF 08	JF 24	FE RI 571	FE RI 542	FE RI 536	JD 108	JDA07+09 RI - 561	FE RI 559	FE RI 553	FE RI 567	4
JF 13	JF 23	FE RI 549	FE RI 541	JDA04+13 RI - 564	FE RI 544	FE RI 554	JDA05+16 RI - 562	FE RI 530	FE RI 557	5
JF 20	JF 21	FE RI 552	JDA02+12 RI - 539	FE RI 531	JD 103	JD 106	FE RI 546	JD 104	FE RI 548	6
PRTF										
JF 30	JF 22	FE RI 568	FE RI 532	JDA03+10 RI - 563	FE RI 556	FE RI 529	JDA06+11 RI - 583	FE RI 528	FE RI 535	7
JF 29	JF 58+72	FE RI 575	FE RI 565	FE RI 566	JDA01+15 RI - 540	JD 102	FE RI 534	FE RI 543	FE RI 572	8
JF 59+71	JF 28	JF 26	JF 16	FE RI 570	FE RI 558	FE RI 547	FE RI 569	JF 54+NS	JF 10	9
										10
	K	J	H	G	F	E	D	C	B	A

FE = Fuel Element; JDA= Control Element; JF = Beryllium; JD = Irradiation position
Figure 1. RSG-GAS core configuration [13].

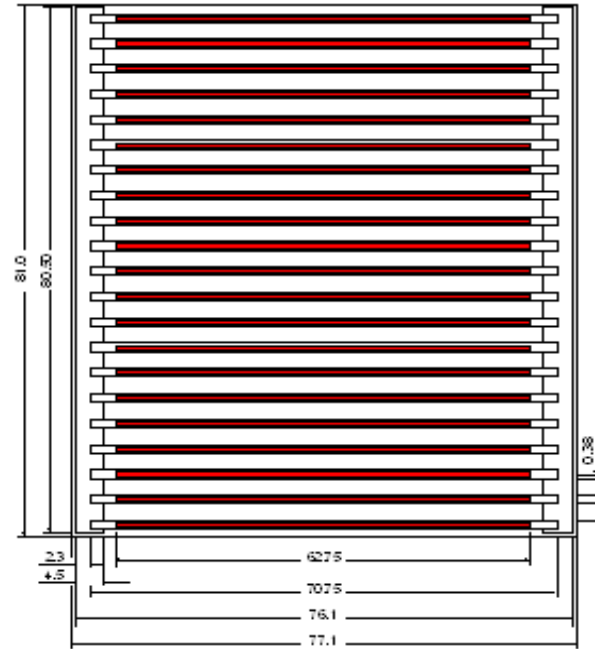


Figure 2. The fuel element of the RSG-GAS core [13].

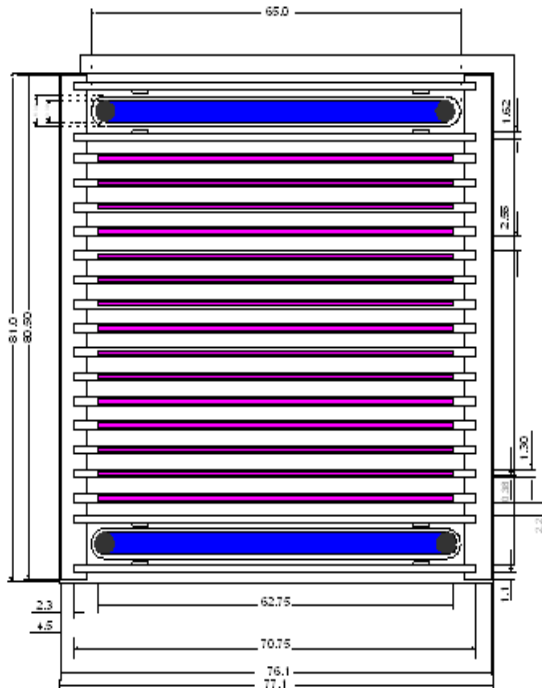


Figure 3. Control rod fuel element of the RSG-GAS core [14].

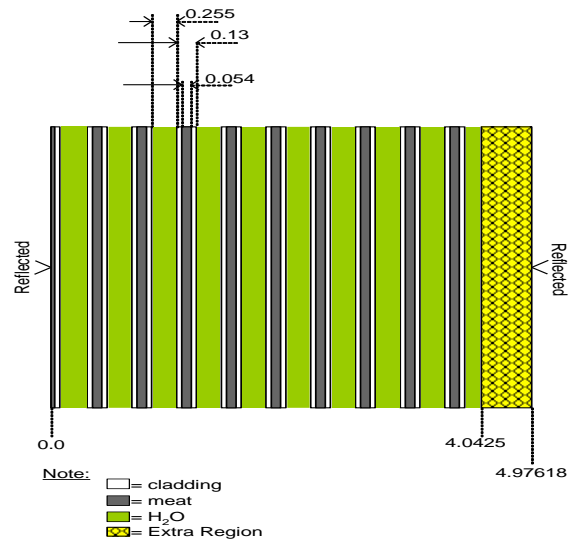


Figure 4. Fuel cell model [15].

WIMSD-5B code Cell Calculation.

The WIMSD-5B code performs cell calculations for reactor core materials applicable to various types of reactors including thermal and fast reactors. The result of this code provides reaction rates and cross-section for

the lattice and eigenvalues for cases where a simple buckling mode is applied. Alternatively, average cell constants and corrected for leakage are required for using in the overall reactor calculation. The structure of the neutron energy in this case is 10 MeV, 0.821 MeV, 5.531 keV, 0.625 eV and 1×10^{-5} eV [16,17]. The unit cell used in determining the macroscopic cross-section depends on the composition and width of the cells used. Material and spectrum data are adjusted to four regions, namely fuel, cladding, coolant and extra regions that are available in the WIMSD-5B program package. The calculation of the macroscopic cross section greatly determines the accuracy of the core calculation to determine the neutronic parameter. The WIMSD-5B program package uses this 4-area approach to obtain highly accurate results. The results of cell calculations produced by the WIMSD-5B program include: neutron flux, k-inf, diffusion coefficient, absorption cross-section, nu sigma fission in 4 neutron energy groups.

The results of the WIMSD-5B calculation in the form of macroscopic constants are used for core calculation to obtain neutronic parameters with core conditions. Table 1 is the material and the size of the fuel and the control rods used in the calculation of WIMSD-5B and Batan-FUEL.

Table 1. Design data for RSG-GAS core [18].

Parameter	Values
Core grid dimension (cm)	$7.71 \times 81 \times 60$
Fuel plate thickness (cm)	0.13
The channel width of Coolant (cm)	0.255
Plates for fuel element number	21
Plates for control element number	15
Material of cladding	AlMg2
Material of edge plate	AlMg1
Fuel cladding thickness (cm)	0.038
Dimension of active zone, (cm)	$0.054 \times 6.275 \times 60$
Material of fuel	U_3Si_2-Al
Uranium fuel loading (gram)	250
Material of absorber	Ag-In-Cd
Absorber thickness (cm)	0.338
Material of absorber cladding	SS-321
Absorber cladding thickness (cm)	0.085

Then, the second step is to calculate the control rod reactivity as a core parameter using the diffusion and Monte Carlo methods with the Batan-3DIFF and MCNP5 codes.

Diffusion Calculation.

Core calculations are performed to obtain control rod reactivity worth with the Batan-FUEL program which consists of several programs such as Batan-2DIFF and Batan-3DIFF and Batan-Equil. The flow diagram of the neutronic parameter calculation can be seen in Figure 5. The Batan-FUEL code is used for calculating the criticality search of an equilibrium core without simulating the transition cores [19]. Therefore, those capabilities strongly depend on the cell calculation. The calculation results will be compared to the measurement data.

Monte Carlo Calculation

The active part of fuel assembly ($7.71 \text{ cm} \times 8.1 \text{ cm} \times 60 \text{ cm}$) and control fuel elements were modeled as precise geometries and dimensions. However, the highest part and end-fitting of the elements were modeled in an approximate model since their geometries are very complicated. The core materials were homogenized with water by volume weighting. Accurate modeling was carried out for the silicide fuel element assemblies, beryllium reflector elements, beryllium block elements, and the position of the RSG-GAS core irradiations. The geometry of the RSG-GAS core is needed in a very complex 3-dimensional form, so that simplification is needed in the model. Primarily, the core grid and the lower supports are modeled approach, as are the top or end of the silicide fuel element assembly. This simplification does not affect the value of the accuracy of the Monte Carlo calculation because it is

carried out on the part of the core that does not contain uranium or is often called the active core. AgInCd is a control rod absorber material which is also modeled with accurate geometry and dimensions. A layer of cooling water 60 cm above the core surface shall be modeled in the calculations to provide sufficient space for the absorbent material when the control rod is fully pulled up. The vacuum boundary conditions apply to the periphery of the RAG-GAS reactor system. Calculations using the MCNP5 program in this work were carried out using the ENDFVII.1 library with a material temperature of 300 K. The critical effective multiplication factor (K_{eff}) value is corrected when the core temperature is not 300 K. The total number of simulated particles in all cases of this calculation is 600,000. The calculation results from the MCNP5 program will be compared with the measurement results. Based on the experience of calculating control rod values using deterministic and probabilistic codes (Monte Carlo) [20] which cannot be modeled is the decay of control rod reactivity values during use in the RSG-GAS core. Three parameters are analyzed: the calculated k_{eff} as a function of control rod withdrawal, the S-shape of the integral control rod, and differential reactivity of the control rod.

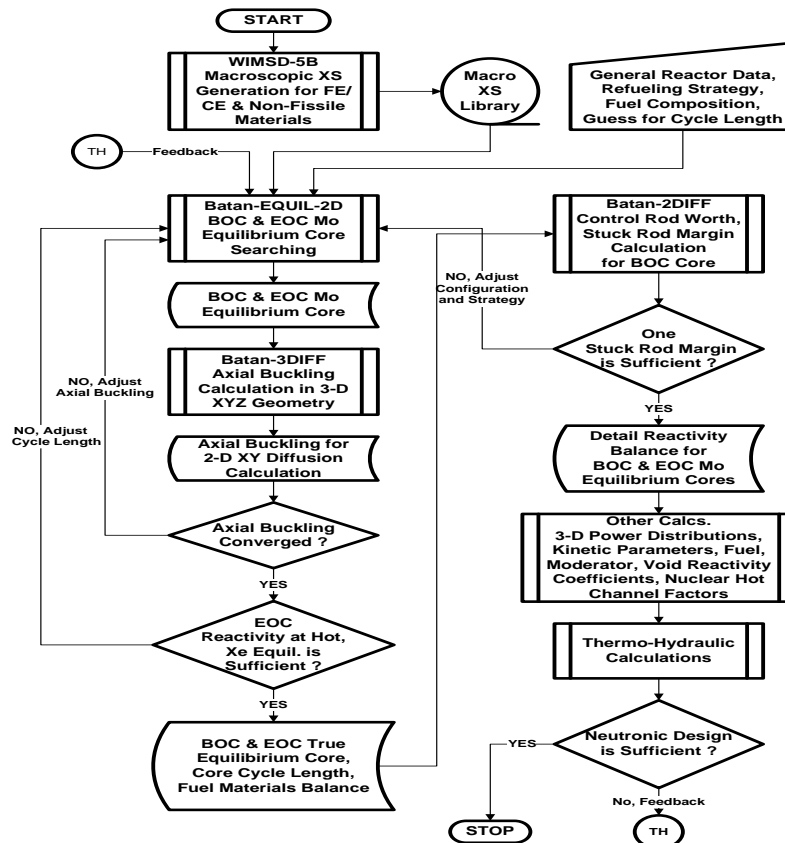


Figure 5. Flowchart of core calculation for Batan-FUEL code [20].

RESULT AND DISCUSSION

There are 8 control rods in the working core of RSG-GAS reactor at positions of E-9, G-6, F-8, F-5, C-5, C-8, B-7, and D-8. The calculation result of k_{eff} for RSG-GAS core is shown in Table 2. According to MCNP5 and Batan-3DIFF calculation results, the k_{eff} values are 1.092 and 1.102 for all control rods fully up, 0.956, and 0.958 for all control rods fully down. The difference in the results of this calculation is only 1%.

Table 2. The calculation result of k_{eff} for RSG-GAS core.

Control rod position	k_{eff}	
	MCNP5	Batan-3DIFF
All-up	1.092	1.102
All-down	0.956	0.958

Table 3 shows the comparison between measurement data and Batan3-DIFF calculation results for RSG-GAS working core that using the ENDFVII.1 data file. The differences between calculated and measurement results for total control rod worth and therefore, the excess reactivity is 4.27 % and 4.88 %, respectively. Table 3 also shows a comparison between Batan-3DIFF and calculation results for several parameters such us shut-down margin reactivity and stuck rod condition of RSG-GAS working core occurred during control rod calibration. Those parameters are also very related to the safety of the RSG-GAS reactor operation. The calculation result showed good agreement with the measurement result. The results of calculation and measurement no safety limits are exceeded.

Table 3. Control rod reactivity worth of the RSG-GAS reactor.

Control rod positions	Calculation (%)	Experiment (%)	Deviation (%)
JDA 01 + 15 / E-9	-1.78	-1.58	12.67
JDA 02 + 12 / G-6	-1.48	-1.67	11.36
JDA 03 + 10 / F-8	-1.89	-1.81	4.26
JDA 04 + 13 / F-5	-1.68	-1.82	7.51
JDA 05 + 16 / C-5	-1.77	-1.89	6.07
JDA 06 + 11 / C-8	-1.69	-1.44	17.48
JDA 07 + 09 / D-4	-1.67	-1.89	11.99
JDA 08 + 14 / B-7	-1.48	-1.31	12.75
Excess reactivity	7.65	7.29	4.88
Total control rod reactivity	-13.87	-13.42	4.27
Shutdown margin reactivity	-6.23	-6.12	1.79
Stuck rod condition	-4.38	-4.23	2.58
The largest control rod reactivity	-1.89	-1.89	0.11

Figure. 6 shows that the value of k_{eff} as a function of control rod withdrawal by MCNP5 and Batan-3DIFF. The critical reactor ($k_{\text{eff}} = 1$) is achieved when all control rods are withdrawn by a height of 21.7 cm and 21.0 cm, predicted by MCNP5 and Batan-3DIFF codes, respectively. Meanwhile, the measurement result is 22.7 cm. In this regard, the MCNP5 calculation is closer to the measurement results.

The S-shape curve of control rods or the integral control rod worth can be seen in Figure. 7. It can be clearly observed from Figure. 7 that the control rod absorbs the most neutrons in the middle as expected in a typical nuclear reactor core so the peak value of differential reactivity of the control rod is located in the middle of the core. The function of the control rod is to control fission reactions in the reactor core so that it can operate properly and safely. The value of the control rod must be able to cover the core excess reactivity value.

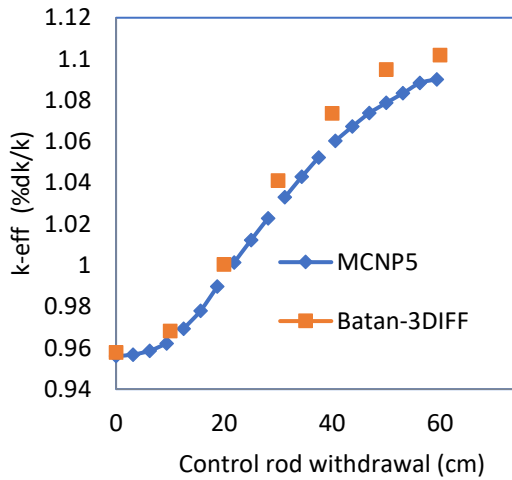


Figure 6. K_{eff} values as a function of control rod withdrawal.

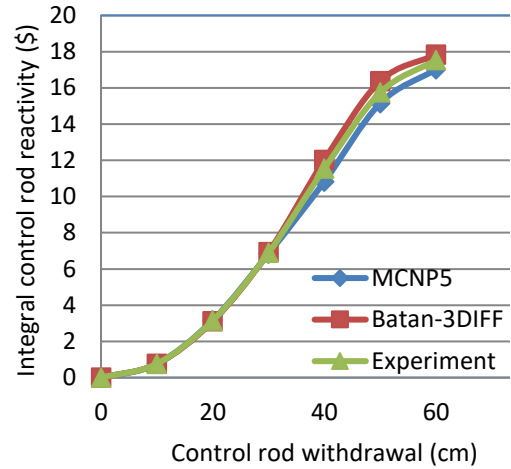


Figure 7. Integral control rod reactivity.

The k_{eff} calculations for the MCNP5 curve were performed by using the previously described model of the RSG-GAS working core. There is a close agreement between the integral reactivity of control rod from the MCNP5, Batan-3DIFF calculated result, and the measurement result. Table 4 shows that the difference between measurement data and the computational results (Batan-3DIFF) is 1.9 %. From the comparison of the MCNP5 result of the measurement data, the difference is 3.0 %. It meets the criteria for the analysis of the integral control rod worth for RSG-GAS working core. The results show that the agreement between the calculation and the measurement in control rod reactivity worth is satisfactory. The S-shape of the measured integral control rod worth obtained from calculations and measurement data does not vary significantly. Also, it can be seen in Figure. 7 that the difference between the different curves is in their top part only. For the control rod at positions 20-40 cm, the curves in the middle of this range are very sensitive to the reactivity because in that area the neutron flux in the RSG-GAS core is the highest and the S-shape of the curves there is no difference. For the lowest and highest parts of control rod are less sensitive because of those positions the neutron flux in the RSG-GAS core is lower. Therefore, it can be concluded that the calculation results are reliable for the control rod reactivity worth of the working core of RSG-GAS for verification and validation of data and model.

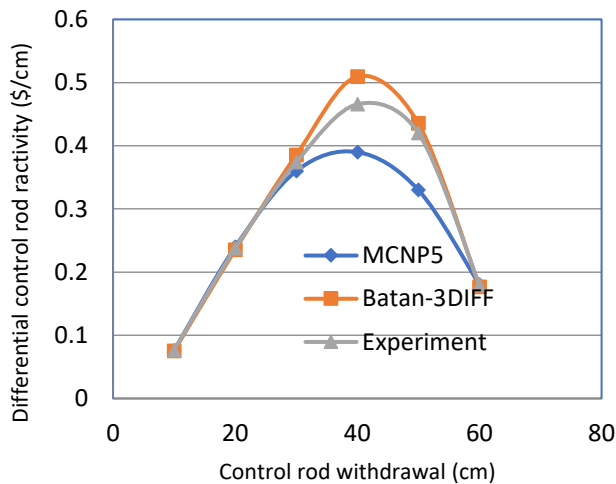


Figure 8. Differential control rod reactivity.

Figure. 8 shows the differential control rod reactivity from measurement data, MCNP5, and Batan-3DIFF results. The slope of the graph is the amount of reactivity per unit height of the control rod withdrawal and the greatest reactivity lies in the center position of the control rod. Therefore, in this area, the greatest absorption of neutron flux, this result meets the reactor core design. If the slope of the curves for integral rod worth in Figure. 8 is plotted with the position of the control rod.

Table 4. Total control rod reactivity from calculation and measurement results.

Parameter	MCNP5	Batan-3DIFF	Measurement
Total control rod reactivity	$-(13.03 \pm 0.05)$ cents	-13.67 cents	$-(13.42 \pm 0.5)$ cents
	-17.03 \$	-17.87 \$	- 17.54 \$
Calculation/Measurement ratio	3.0 %	1.9 %	-

The result is a value for the rate of reactivity change of control rod worth as a function of control rod position. Differential control rod reactivity can be defined as a plot result from the slope of the integral curve to the height of the control rod. At the bottom of the core, where there are few neutrons; therefore, rod movement has little effect (0.1 \$/cm) and the change in rod worth per cm does not vary much. When the control rod is lifted close to a height of 20 cm, the effect on reactivity is greater and the greatest change in differential reactivity of control rod is found in the center of the core. From the center of the core to the top, the rod worth per cm is the inverse of the rod worth per cm from the center to the bottom. Differential worth curves for all four groups cross-section are illustrated in Figure 8 for our calculations using deterministic and Monte Carlo results. Figure. 8 also includes the measurement result for RSG-GAS working core.

The result of Batan-3DIFF for differential reactivity of control rod can be considered good enough to be utilized for reactor operation, although the code give a highest peak value and sharper differential curve shape. A comparison among those results for differential reactivity of RSG-GAS control rod illustrates our lower optimized (MCNP5) than the higher optimized results (Batan-3DIFF). The MCNP5 result is also given in the Figure. 8, which matches with our lower optimized method as a shape. A higher optimized result is much sharper than the optimized measurement results. It should be mentioned that all curves for all methods are calculated with the same conditions under which the measurement has been performed. The calculation result is validated by measurement data. The measurement method estimates the worth more accurately than WIMSD-5B/Batan-3DIFF and shows its capability to effectively and accurately calculate the reactor physics parameters.

The measurements were compared to both calculation results of the curves from MCNP5 and Batan-3DIFF codes. A comparison between the measurement result and MCNP5 calculations shows a 3.0 % difference. However, a comparison of the measurement result and Batan-3DIFF results show that the control rod reactivity worth curves exhibit a 1.9 % difference which showed in Table 4. The comparison results show that the integral and differential reactivity worth which results from measurements exhibit a better agreement with the Batan-3DIFF results; for that reason, that curve is currently used by the RSG-GAS operations. Control rod worth is the main concern to the ensure operational safety of the reactor. The maximum reactivity of the control rods which is obtained from the measurement and calculations exhibits a difference of about 10 % in the worst case.

The present reactivity of the control rods decreases from the previously measured reactivity of the control rods and it will decrease continuously in the future because of its use and core burn-up. The total reactivity value of control rods from design result was -14,2 cents [10].

The obtained differential curves are not exactly symmetrical about the midpoint of the rod and integral curves are not purely S-shaped. This is due to the neutron flux distribution in the RSG-GAS working core. From the analysis

of these results obtained in this research, it was concluded that the control rod worth is sufficient to shut down the reactor safely. These research results can be used as a reliable control rod worth of the working core of RSG-GAS for verification and validation and also for periodic safety review (PSR).

CONCLUSION

The calculation results of the differential and integral reactivity of control rod worth are good enough to be used in reactor operation, although the Batan-3DIFF calculation provides the highest peak value and the shape of the differential curve is sharper. The comparison between the measurement data, Batan-3DIFF, and MCNP5 calculation results show a good agreement. The maximum reactivity of the control rods which is obtained from the measurement and calculations exhibits a difference of about 3 % in the worst case. It was concluded that the control rod worth is sufficient to shut-down the reactor safely. These research results can be used as a reliable control rod worth of the working core of RSG-GAS for verification and validation and also for periodic safety review (PSR).

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